# Alpha \& Omega Semiconductor Product Reliability Report 

## AOZ5276QI rev

Plastic Encapsulated Device

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The AOS product reliability report summarizes the qualification results for AOZ5276QI in QFN5x6-39L package. Accelerated environmental tests are performed on a specific sample size, samples are electrically tested before and after each stress time point. Review of final electrical test results confirm that AOZ5276QI pass the AOS quality and reliability requirements. The released products will be categorized by its process family and routinely monitored for continuous improvement of product quality.
I. Reliability Stress Test Summary and Results

| Test Item | Test Condition | Time Point | Sample Size / Lots | Number of Failures | Reference Standard |
| :---: | :---: | :---: | :---: | :---: | :---: |
| HTOL | $\begin{gathered} \mathrm{T}_{J}=150^{\circ} \mathrm{C}, \\ \mathrm{~V}_{\mathrm{IN}}=25 \mathrm{~V} \end{gathered}$ | $168 / 500 /$ <br> 1000 hours | $\begin{aligned} & 231 \mathrm{pcs} \\ & (3 \text { lots }) \end{aligned}$ | 0 | JESD22-A108 |
| Preconditioning (Note A) | $\begin{aligned} & \mathrm{T}_{\mathrm{A}}=85^{\circ} \mathrm{C}, \mathrm{RH}=85 \%+ \\ & 3 \text { cycle reflow @ } 260^{\circ} \mathrm{C} \\ & \text { (MSL 1) } \end{aligned}$ | 168hours | 924 pcs (3 lots) | 0 | JESD22-A113 |
| HAST | $\begin{gathered} \mathrm{T}_{\mathrm{A}}=130^{\circ} \mathrm{C}, \mathrm{RH}=85 \%, \\ \mathrm{P}=33.3 \mathrm{psia}, \\ \mathrm{~V}_{\mathrm{IN}}=25 \mathrm{~V} \end{gathered}$ | 96 hours | 231 pcs <br> (3 lots) | 0 | JESD22-A110 |
| Autoclave | $\begin{gathered} \mathrm{T}_{\mathrm{A}}=121^{\circ} \mathrm{C}, \mathrm{RH}=100 \%, \mathrm{P} \\ =29.7 \mathrm{psia} \end{gathered}$ | 96 hours | 231 pcs | 0 | JESD22-A102 |
| Temperature Cycle | $\begin{aligned} & \mathrm{T}_{\mathrm{A}}=-65^{\circ} \mathrm{C} \text { to } 150^{\circ} \mathrm{C}, \\ & \text { air to air } \end{aligned}$ | 500 / 1000 cycles | $\begin{aligned} & 231 \text { pcs } \\ & \text { (3 lots) } \end{aligned}$ | 0 | JESD22-A104 |
| HTSL | $\mathrm{T}_{\mathrm{A}}=150^{\circ} \mathrm{C}$ | 1000 hours | $\begin{aligned} & 231 \text { pcs } \\ & \text { (3 lots) } \end{aligned}$ | 0 | JESD22-A103 |
| Power Cycling | $\mathrm{V}_{\text {IN }}=19 \mathrm{~V}$, $\mathrm{V}_{\text {out }}=1.0 \mathrm{~V}$, Fsw $=600 \mathrm{kHz}$, lout $=30 \mathrm{~A}$, VCC cycled 0V-5V @ 1hz | $24 \mathrm{hrs},>86 \mathrm{k}$ cycles | 10 pcs (3 lots) | 0 | AOS Standard |
| HTGB (MOSFET) | $\begin{gathered} \mathrm{T}_{J}=150^{\circ} \mathrm{C}, \\ \mathrm{~V}_{\mathrm{GS}}=12 \mathrm{~V} \end{gathered}$ | 168 / 500 / 1000 hours | $\begin{gathered} 231 \\ (3 \text { lots }) \end{gathered}$ | 0 | JESD22-A108 |
| HTRB (MOSFET) | $\begin{gathered} \mathrm{T}_{J}=150^{\circ} \mathrm{C}, \\ \mathrm{~V}_{\mathrm{DS}(\mathrm{HS})}=30 \mathrm{~V}, \mathrm{~V}_{\mathrm{DS}(\mathrm{LS})}=25 \mathrm{~V} \end{gathered}$ | $\begin{aligned} & 168 / 500 / \\ & 1000 \text { hours } \end{aligned}$ | $\begin{gathered} 231 \\ (3 \text { lots }) \end{gathered}$ | 0 | JESD22-A108 |
| HT3RB (MOSFET) | $\begin{aligned} \mathrm{T}_{\mathrm{A}} & =130^{\circ} \mathrm{C}, \mathrm{RH}=85 \%, \\ \mathrm{P} & =33.3 \mathrm{psia}, \\ \mathrm{~V}_{\mathrm{DS}(\mathrm{HS})} & =30 \mathrm{~V}, \mathrm{~V}_{\mathrm{DS}(\mathrm{LS})}=25 \mathrm{~V} \end{aligned}$ | 168 / 500 / 1000 hours | $\underset{\text { (3 lots) }}{231}$ | 0 | JESD22-A101 |
| Validation | 3 cycle reflow @ $260^{\circ} \mathrm{C}+$ 250 cycles $@ \mathrm{~T}_{\mathrm{A}}=-65^{\circ} \mathrm{C}$ to $150^{\circ} \mathrm{C}$ | 250 cycles | $\begin{gathered} 3000 \\ (3 \text { lots }) \end{gathered}$ | 0 | AOS Standard |
| Mechanical Shock | $\begin{gathered} \text { Condition } \mathrm{B} \\ \mathrm{a}=2000 \mathrm{~g}, \mathrm{t}=0.5 \mathrm{~ms} \\ 5 \text { shocks per side, } 6 \text { sides } \end{gathered}$ | 30 shocks / device | 15 | 0 | JESD22-B110 |

Note: The reliability data presents total of available generic data up to the published date.
Note A: MSL (Moisture Sensitivity Level) 1 based on J-STD-020

## II. Reliability Evaluation

The presentation of FIT rate for the individual product reliability is restricted by the actual burn-in sample size of the product technology. Failure Rate Determination is based on JEDEC Standard JESD 85.

FIT rate (failures per billion device hours): $\mathbf{0 . 1 9 0}$
MTTF $=\mathbf{5 , 2 5 1 . 7}$ million hrs
Condition: $\mathrm{V}_{0}=20 \mathrm{~V}, \mathrm{~T}_{0}=55^{\circ} \mathrm{C}, \mathrm{V}_{\mathrm{s}(\text { DiverIC })}=25 \mathrm{~V}, \mathrm{~V}_{\mathrm{s}(\text { MOSFET })}=30 \mathrm{~V} / 25 \mathrm{~V}$ and $\mathrm{T}_{\mathrm{s}}=150^{\circ} \mathrm{C}$
Sample Size: MOSFET $=6,153$, Driver IC $=3,874$
The failure rate $(\lambda)$ is calculated as follows:
$\lambda=\chi^{2}[\mathrm{CL},(2 \mathrm{f}+2)] / 2 \times[1 /(\mathrm{SS} \times \mathrm{t} \times \mathrm{AF})]$; [equation 1] where $\quad \mathrm{CL}=\%$ of confidence level $f=$ number of failure SS = sample size t = stress time

Looking up the $\chi^{2} / 2$ table for zero failure (burn-in) with $60 \%$ confidence, the value of $\chi^{2}[C L,(2 f+2)] / 2$ is 0.92 .
The Acceleration Factor (AF) is calculated from the following formula (both temperature and voltage acceleration factors are used in the final acceleration factor calculation) :
$A F=A F_{\tau} \times A F_{v}=\exp \left[\left(E_{a} / k\right) \times\left(1 / T_{0}-1 / T_{s}\right)\right] \times \exp [\beta(\mathrm{Vs}-\mathrm{Vo})]$ where

$$
\begin{aligned}
& E_{a}=\text { activation energy } \\
& k=\text { Boltzmann constant } \\
& T_{0}=\text { operating } T_{J} \\
& T_{s}=\text { stress } T_{J} \\
& \mathrm{~V}_{s}=\text { stress voltage } \\
& \mathrm{V}_{0}=\text { operating voltage } \\
& \beta=\text { voltage acceleration coefficient }
\end{aligned}
$$

Assuming typical operating environment, $\mathrm{V}_{\mathrm{o}}=20 \mathrm{~V}, \mathrm{~T}_{\mathrm{o}}=55^{\circ} \mathrm{C}, \mathrm{E}_{\mathrm{a}}=0.7 \mathrm{eV}, \mathrm{V}_{\mathrm{s}(\text { DriverlC) })}=25 \mathrm{~V}, \mathrm{~V}_{\mathrm{s}(\text { MOSFET })}=30 \mathrm{~V} / 25 \mathrm{~V}$, $\mathrm{T}_{\mathrm{s}}=150^{\circ} \mathrm{C}, \beta=0.5$ (silicon defect)

$$
\begin{gathered}
A F(\text { DriverIC })=\exp \left[\left(\frac{0.7}{8.617 E-5}\right) \cdot\left(\frac{1}{273+55}-\frac{1}{273+150}\right)\right] \cdot \exp [0.5 \cdot(25 \mathrm{~V}-20 \mathrm{~V})] \\
A F(H S M O S F E T)=\exp \left[\left(\frac{0.7}{8.617 E-5}\right) \cdot\left(\frac{1}{273+55}-\frac{1}{273+150}\right)\right] \cdot \exp [0.5 \cdot(30 \mathrm{~V}-20 \mathrm{~V})] \\
A F(L S \text { MOSFET })=\exp \left[\left(\frac{0.7}{8.617 E-5}\right) \cdot\left(\frac{1}{273+55}-\frac{1}{273+150}\right)\right] \cdot \exp [0.5 \cdot(25 \mathrm{~V}-20 \mathrm{~V})]
\end{gathered}
$$

Substituting the values in equation 1 , we have $\lambda=\lambda(H S M O S F E T)+\lambda(L S$ MOSFET $)+\lambda(I C)=$
$0.92 \bullet \frac{2}{\text { Sample Size } \bullet \text { Stress Duration } \bullet A F(M O S F E T)}+\frac{1}{\text { sample Size } \bullet \text { Stress Duration } \bullet A F(\text { DriverIC })} h r^{-1}$
$\lambda=0.19010^{-9} \mathrm{hr}^{-1}$ or 0.190 FIT; MTTF $=(1 / \lambda)=5,251.7$ million hrs $=599,511$ years
The calculation shows failure rate is 0.190 FIT, MTTF is $5,251.7$ million hours under typical operating conditions.

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## III. ESD and Latch Up Test Results

| Test | Test Conditions | Total Sample <br> Size | Number of <br> Failures | Reference <br> Standard |
| :---: | :---: | :---: | :---: | :---: |
| Electrostatic Discharge <br> Human Body Model | $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C},+/-2 \mathrm{kV}$ | 10 | 0 | JESD-A114 |
| Electrostatic Discharge <br> Charged Device Model | $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C},+/-1 \mathrm{kV}$ | 10 | 0 | JESD-C101 |
| Latch Up | $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$, <br> $+/-100 \mathrm{~mA}, 1.5 \mathrm{x}$ OV | 10 | 0 | JESD78 |
| Latch Up | $\mathrm{T}_{\mathrm{A}}=125^{\circ} \mathrm{C}$, <br> $+/-100 \mathrm{~mA}, 1.5 \mathrm{x}$ OV | 10 | 0 | JESD78 |

Note: ATE results are used to determine PASS/FAIL. Parametric shift<10\%.


