

# AOS Semiconductor Product Reliability Report

## AOZ5517QI-02 rev A

**Plastic Encapsulated Device** 

**ALPHA & OMEGA Semiconductor, Inc** 

475 Oakmead Parkway Sunnyvale, CA 94085 United States

> Tel: (408)830-9742 www.aosmd.com

> > April, 2020



The AOS product reliability report summarizes the qualification results for AOZ5517QI-02 in QFN5x5-31L package. Accelerated environmental tests are performed on a specific sample size, samples are electrically tested before and after each stress time point. Review of final electrical test results confirm that AOZ5517QI-02 pass the AOS quality and reliability requirements. The released products will be categorized by its process family and routinely monitored for continuous improvement of product quality.

#### I. Reliability Stress Test Summary and Results

Test Item	Test Condition	Time Point	Sample Size / Lots	Number of Failures	Reference Standard
HTOL	T <sub>J</sub> = 150°C, V <sub>IN</sub> = 28V	168 / 500 / 1000 hours	231 pcs (3 lots)	0	JESD22-A108
Preconditioning (Note A)	T <sub>A</sub> = 85°C, RH = 85% + 3 cycle reflow @ 260°C (MSL 1)	168hours	924 pcs (3 lots)	0	JESD22-A113
HAST	T <sub>A</sub> = 130°C, RH = 85%, P = 33.3psia, V <sub>IN</sub> = 30V	96 hours	231 pcs (3 lots)	0	JESD22-A110
Autoclave	T <sub>A</sub> = 121°C, RH = 100%, P = 29.7psia	96 hours	231 pcs (3 lots)	0	JESD22-A102
Temperature Cycle	T <sub>A</sub> = -65°C to 150°C, air to air	250 / 500 cycles	231 pcs (3 lots)	0	JESD22-A104
HTSL	T <sub>A</sub> = 150°C	1000 hours	231 pcs (3 lots)	0	JESD22-A103
Power Cycling	V <sub>IN</sub> = 24V, V <sub>OUT</sub> = 1.0V, F <sub>SW</sub> = 600kHz, I <sub>OUT</sub> = 22A, VCC cycled 0V-5V @ 1hz	24hrs, >86k cycles	10 pcs (3 lots)	0	AOS Standard
HTGB (MOSFET)	T <sub>J</sub> = 150°C, V <sub>GS</sub> = 12V	168 / 500 / 1000 hours	231 (3 lots)	0	JESD22-A108
HTRB (MOSFET)	T <sub>J</sub> = 150°C, V <sub>DS</sub> = 30V	168 / 500 / 1000 hours	231 (3 lots)	0	JESD22-A108
HT3RB (MOSFET)	T <sub>A</sub> = 130°C, RH = 85%, P = 33.3psia, V <sub>DS</sub> = 30V	168 / 500 / 1000 hours	231 (3 lots)	0	JESD22-A101
Validation	3 cycle reflow @ 260°C + 250 cycles @ T <sub>A</sub> = -65°C to 150°C	250 cycles	3000 (3 lots)	0	AOS Standard

**Note:** The reliability data presents total of available generic data up to the published date. Note A: MSL (Moisture Sensitivity Level) 1 based on J-STD-020



#### **II. Reliability Evaluation**

The presentation of FIT rate for the individual product reliability is restricted by the actual burn-in sample size of the product technology. Failure Rate Determination is based on JEDEC Standard JESD 85.

FIT rate (failures per billion device hours): 0.460 MTTF = 2,174.7 million hrs Condition:  $V_o = 25V$ ,  $T_o = 55^{\circ}$ C,  $V_{s(DriverIC)} = 28V$ ,  $V_{s(MOSFET)} = 30V$  and  $T_s = 150^{\circ}$ C Sample Size: MOSFET = 6,153, Driver IC = 3,874

The failure rate ( $\lambda$ ) is calculated as follows:  $\lambda = \chi^2$ [CL,(2f+2)] /2 x [1/(SS x t x AF)]; [equation 1] where

CL = % of confidence level f = number of failure SS = sample size t = stress time

Looking up the  $\chi^2/2$  table for zero failure (burn-in) with 60% confidence, the value of  $\chi^2$ [CL,(2f+2)]/2 is 0.92.

The Acceleration Factor (AF) is calculated from the following formula (both temperature and voltage acceleration factors are used in the final acceleration factor calculation) :

 $AF = AF_T x AF_V = exp[(E_a/k) x (1/T_0-1/T_s)] x exp[\beta (Vs-Vo)]$  where

 $\begin{array}{l} E_a = activation energy \\ k = Boltzmann constant \\ T_o = operating T_J \\ T_s = stress T_J \\ V_s = stress voltage \\ V_o = operating voltage \\ \beta = voltage acceleration coefficient \end{array}$ 

Assuming typical operating environment,  $V_o = 25V$ ,  $T_o = 55^{\circ}C$ ,  $E_a = 0.7eV$ ,  $V_{s(DriverIC)} = 28V$ ,  $V_{s(MOSFET)} = 30V$ ,  $T_s = 150^{\circ}C$ ,  $\beta = 0.5$  (silicon defect)

$$AF(DriverIC) = \exp\left[\left(\frac{0.7}{8.617E - 5}\right) \bullet \left(\frac{1}{273 + 55} - \frac{1}{273 + 150}\right)\right] \bullet \exp[0.5 \bullet (28V - 25V)]$$
$$AF(MOSFET) = \exp\left[\left(\frac{0.7}{8.617E - 5}\right) \bullet \left(\frac{1}{273 + 55} - \frac{1}{273 + 150}\right)\right] \bullet \exp[0.5 \bullet (30V - 25V)]$$

Substituting the values in equation 1, we have  $\lambda = 2 \cdot \lambda(MOSFET) + \lambda(DriverIC) =$ 

$$0.92 \bullet \frac{2}{Sample Size \bullet Stress Duration \bullet AF(MOSFET)} + \frac{1}{sample Size \bullet Stress Duration \bullet AF(DriverIC)} hr^{-1}$$

 $\lambda$  = 0.460 10<sup>-9</sup> hr <sup>-1</sup> or 0.460 FIT; MTTF = (1/  $\lambda$ ) = 2,174.7 million hrs = 248,251 years

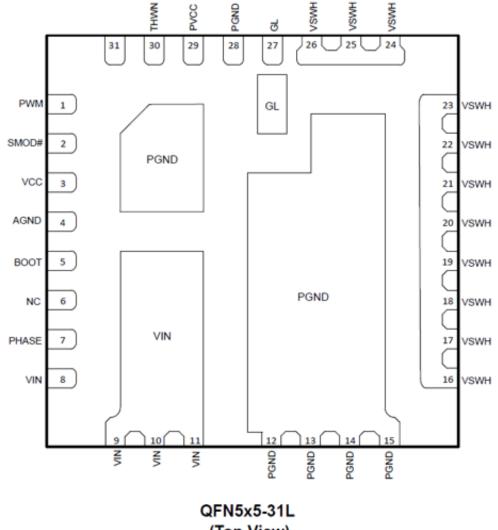
The calculation shows failure rate is 0.460 FIT, MTTF is 2,174.7 million hours under typical operating conditions.



### **III. ESD and Latch Up Test Results**

Test	Test Conditions	Total Sample Size	Number of Failures	Reference Standard
Electrostatic Discharge Human Body Model	T <sub>A</sub> = 25°C, +/-2kV	10	0	JESD-A114
Electrostatic Discharge Charged Device Model	T <sub>A</sub> = 25°C, +/-1kV	10	0	JESD-C101
Latch Up	T <sub>A</sub> = 25°C, +/-100mA, 1.5x OV	10	0	JESD78
Latch Up	T <sub>A</sub> = 85°C, +/-100mA, 1.5x OV	10	0	JESD78

Note: ATE results are used to determine PASS/FAIL. Parametric shift<10%.



(Top View)